SPX®

Super High Efficiency Coalescing Filters

Pneumatic Products®

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Based in Charlotte, North Carolina, SPX Corporation (NYSE: SPW) is a global Fortune 500 multi-industry manufacturing leader with over $5 billion in annual revenue, operations in more than 35 countries and over 15,000 employees. The company's highly-specialized, engineered products and technologies are concentrated in Flow Technology and energy infrastructure. Many of SPX's innovative solutions are playing a role in helping to meet rising global demand for electricity and processed foods and beverages, particularly in emerging markets. The company's products include food processing systems for the food and beverage industry, critical Flow components for oil and gas processing, power transformers for utility companies, and cooling systems for power plants. For more information, please visit www.spx.com.

THE BEST PROTECTION FOR YOUR COMPRESSED AIR DRYER...

The Super High Efficiency Coalescing Filters (SHECF) are designed to remove liquid aerosols from compressed air and gas streams. Located upstream of air dryers, coalescing filters intercept liquid aerosols and coalesce them into largerdroplets which are easily removed by gravity. These larger droplets pass through the filter medium and drain into the filter housing sump. Periodically, the housing sump is drained by an automatic drain valve. The purpose of locating the coalescing filter upstream of the desiccant air dryer is to remove liquids which the dryer is unable to remove. In eliminating liquids from compressed air and gas streams, the SHECF prevents erosion and clogging of the air system and protects the desiccant from liquid fouling.

- Lowest penetration available - Less than .0014 ppmw oil
- Lowest saturated pressure drop - Less than 3.0 psi
- Performance numbers greater than 140 - low pressure drop
- Life numbers greater than 90 - dirt holding capacity

SUPER HIGH EFFICIENCY

The SHECF has been designed with optimized pore size and media thickness toinsure maximum aerosol removal efficiency (minimum oil carry over) withoutreentrainment of coalesced liquids. Additionally, this proprietary design results inhigh energy efficiency (low saturated pressure drop). Pressure drop across a coalescing filter costs money. At 100 scfm (100 psig, 100°F)a 1 pound pressure drop across an assembly costs $78 per year (at 7¢/kwhr).The performance of these coalescing filters has been verified through extensivetesting. The evaluation of removal efficiency and energy efficiencyis expressed as a performance number calculated as follows:

$$Pn = \frac{-100 \log B}{\Delta P}$$

Where Pn = Performance Number
B = Average Oil Penetration
ΔP = saturated pressure drop at 100 spig, 100°F

The performance numbers are greater than 140 at nominal conditions while other manufacturers' products are typically below 50.

Super High Efficiency Coalescing Filters

LONG CARTRIDGE LIFE

The life of the cartridge in service is equally important. Unlike liquid aerosolswhich pass through the medium and are removed from the air system, particulatecontaminants accumulate on the filter causing increased pressure drop and lossof energy efficiency. Fixed fiber/fixed pore construction inhibits channeling andmedia migration. The SHECF's incorporate pleated media resulting in high surfacearea with high dirt holding capacity and extended cartridge life.We have measured the dirt holding capacity of its HECF's in order to evaluatecartridge life. This is expressed as a life number calculated as follows:

$$Ln = \frac{-DHC}{Q}$$

Where Ln = Life Number
DHC = Dirt Holding Capacity In Milligrams
Q = rated flow of the assembly in scfm at 100 spig, 100ºF

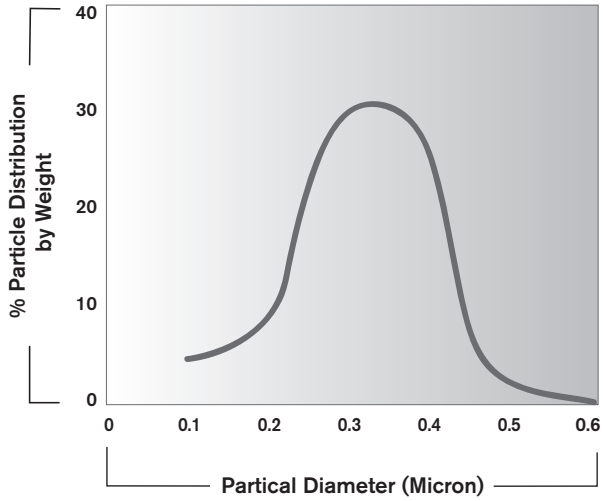
Our life numbers are greater than 90 while other cartridges are typically less than 30. They have 3-6 times the life of other cartridges in normal service.

Super High Efficiency Coalescing Cartridges have many advantages over cylindrical cartridges

- Media pore size is optimized for high removal efficiency with low saturated pressure drop
- Cartridge media is pleated for high surface area and long life
- A polyester final classifying layer prevents liquid reentrainment

MATERIALS OF CONSTRUCTION

Filter Media:	Epoxy Coated Glass Fibers
Support Core:	Plated Carbon Steel
Outlet Cage:	Plated Carbon Steel
Drain Layer:	Polyester
End Caps:	Plated Carbon Steel
Seals:	Buna-N (low temp) / Silicone (high temp)



Typical output of an oil lubricated compressor Aerosolized distribution measured using a PMS Las-X laser spectrometer.

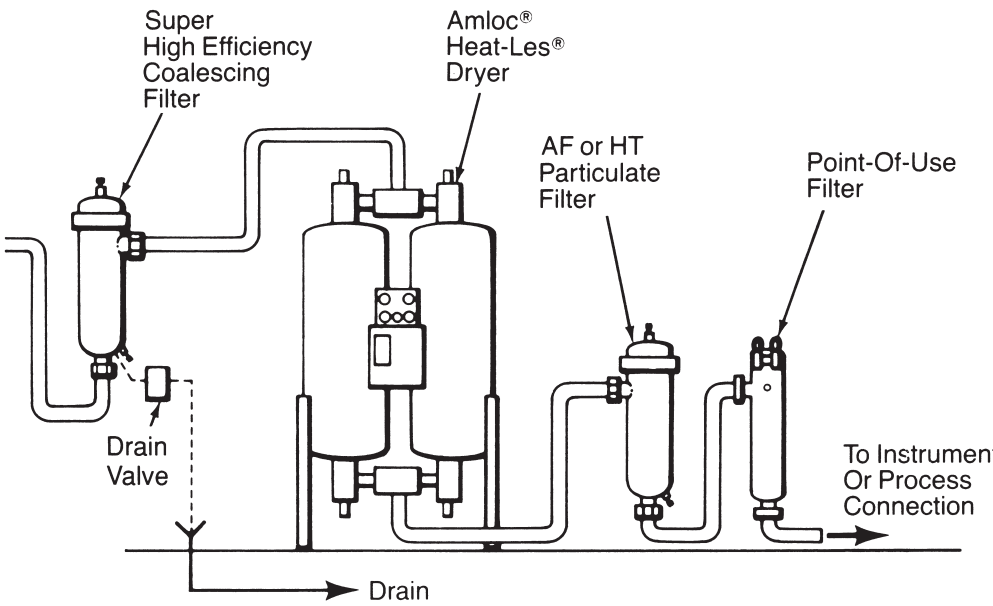
Product Specifications

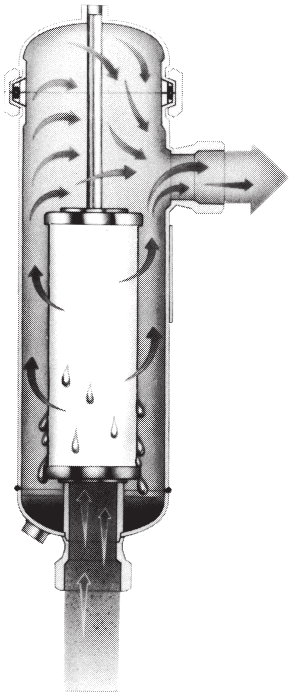
FLOW RATE (SCFM)	60	100	200	400	600	1200
FLUID SERVICE:	Air/Gas	Air/Gas	Air/Gas	Air/Gas	Air/Gas	Air/Gas
CARTRIDGE - MAX. ΔP (PSID)	50	50	50	50	50	50
ASSEMBLY DRY ΔP (PSID)	2.0	0.9	0.9	0.9	0.9	1.0
ASSEMBLY SATURATED ΔP (PSID)	2.8	1.8	2.5	2.4	3.0	2.6

* Single cartridge housing at 100 psig and 100°F

Maximum temperature: 160°F

PPC PURIFICATION SYSTEM





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