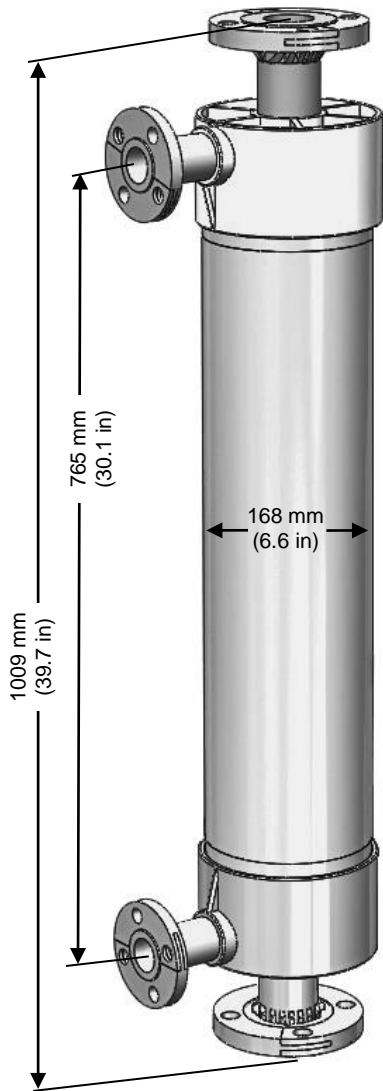


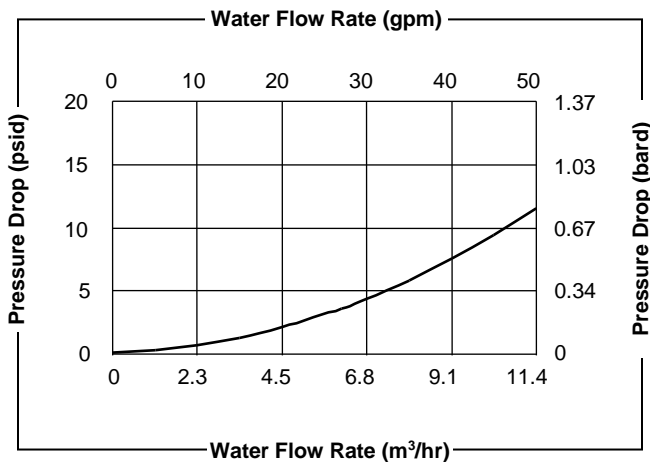
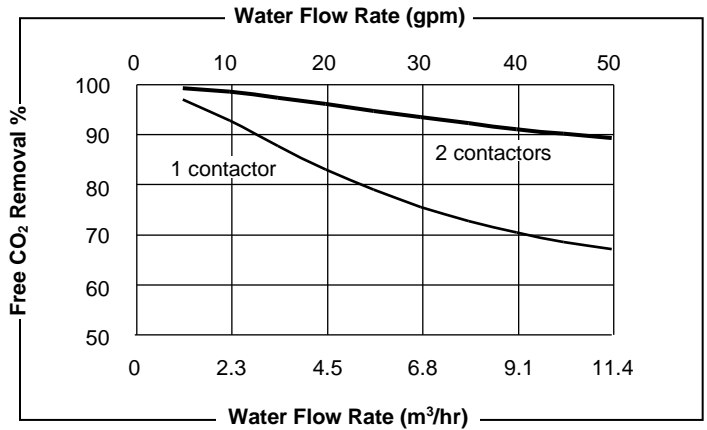
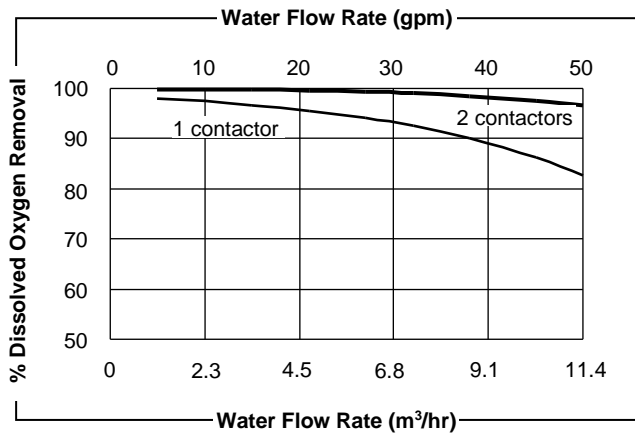
6 x 28 EXTRA-FLOW PRODUCT DATA SHEET



NOTE: All dimensions are nominal

| Membrane Characteristics | | |
|--|---|--|
| Cartridge Configuration | Extra-Flow with center baffle | |
| Liquid Flow Guidelines | 1-11 m ³ /hr (5-50 gpm) | |
| Membrane Type | X50 Fiber | X40 Fiber |
| | Recommended for CO ₂ removal from liquid and other gas transfer applications | Recommended for O ₂ removal from liquid and other gas transfer applications |
| Membrane/Potting Material | Polypropylene/Epoxy | |
| Typical Membrane Surface Area | 42 m ² (452 ft ²) | |
| Priming Volume (approximate) | X50 Fiber | X40 Fiber |
| Shellside | 6.7 L (1.8 gal) | 6.7 L (1.8 gal) |
| Lumenside | 2.6 L (0.7 gal) | 2.3 L (0.6 gal) |
| Pressure Guidelines | | |
| | X50 Fiber | X40 Fiber |
| Maximum Shellside LIQUID Working Temperature/Pressure | 5-25° C, 7.2 barg (41-77° F, 105 psig) 60° C, 2.1 barg (140° F, 30 psig) | 5-25° C 7.2 barg (41-77° F, 105 psig) 70° C, 2.1 barg (158° F, 30 psig) |
| If no vacuum is used, 1 barg (15 psig) can be added to pressures above. | | |
| Maximum Applied Gas Pressure | 4.1 barg at 25° C (60 psig at 77° F) | |
| Max applied gas pressure is for integrity testing at ambient temperatures. Normal operating pressures are typically lower. | | |
| See Operating Guide for complete temp/pressure limits for housings and membrane. Note: Liquid pressure should always exceed gas pressure. | | |
| Housing Options and Characteristics | | |
| Material | ABS | |
| Flange Connections | | |
| Shellside (Wetted surface) | <ul style="list-style-type: none"> • 2 inch class 150 raised face flange per ANSI B16.5 • 50A at 10K flat face flange per JIS B2238 | |
| Lumenside | <ul style="list-style-type: none"> • 1 inch class 150 raised face flange per ANSI B16.5 • 25A at 10K flat face flange per JIS B2238 | |
| Weight (approximate) | | |
| Dry | 10 kg (23 lbs) | |
| Liquid full (shellside) | 17 kg (38 lbs) | |
| Shipping weight without mounting kit | 17 kg (37 lbs) | |
| Shipping weight with mounting kit | 19 kg (42 lbs) | |
| Regulatory | | |
| Complies with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC. Constructed of FDA CFR title 21 compliant materials for wetted parts only with non alcoholic liquids at ambient temperatures. | | |

6 x 28 EXTRA-FLOW PRODUCT DATA SHEET



Curves represent nominal values. Characteristics may change under different operating conditions.

Test condition O₂ Removal with X40 membrane at 20°C (68°F): N₂ Combo mode, vacuum 75 mm Hg, N₂ sweep: 1.4 L/min (0.05 scfm).

Test condition CO₂ Removal with X50 membrane at 20°C (68°F): Air Combo mode, air sweep: 0.25 G/L, vacuum: 150 torr

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