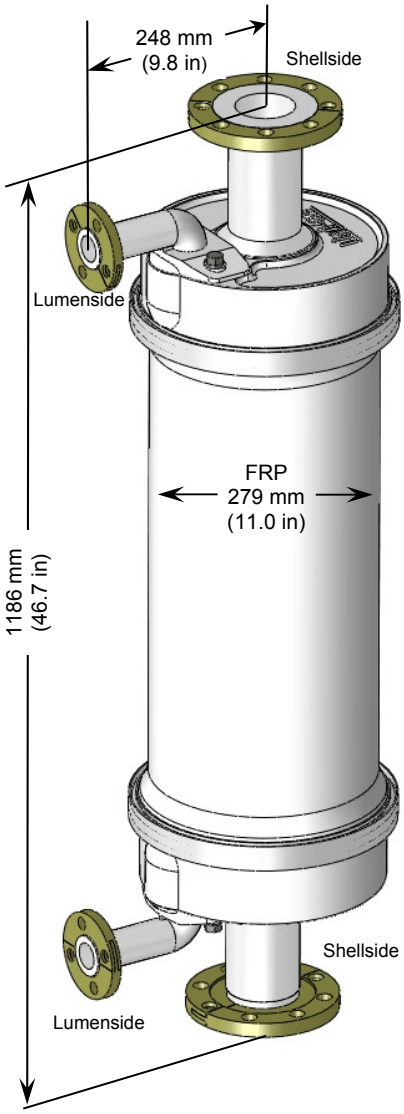
10 x 28 INDUSTRIAL PRODUCT DATA SHEET

INDUSTRIAL



NOTE: *All dimensions are nominal values*

Membrane Characteristics	
Cartridge Configuration	Industrial Use Extra-Flow with Center Baffle
Liquid Flow Guidelines	10 – 48 m^3/hr (44 – 210 gpm)
Membrane Type	X-IND Fiber
Membrane/Potting Material	Polypropylene / Epoxy
Typical Membrane Surface Area	131 m^2 (1410 ft^2)
Priming Volume	
Shellside	26.1 L (6.9 gal)
Lumenside	10.6 L (2.8 gal)
Pressure Guidelines*	
Maximum Shellside LIQUID Working Temperature/Pressure	5-50° C, 4.1 barg (41-122° F, 60 psig)
If no vacuum is used, 1 barg (15 psig) can be added to pressures above.	
Maximum Applied Gas Pressure	4.1 barg at 25° C (60 psig at 77° F)
Max applied gas pressure is for integrity testing at ambient temperatures. Normal operating pressures are typically lower.	
*See Operating Guide for complete temp/pressure limits for housings and membrane. **Note:** Liquid pressure should always exceed gas pressure.	
Housing Options and Characteristics	
Material	Fiber Reinforced Plastic (FRP) for Industrial Use Exterior finish is gray
Flange Connections	
Shellside (Liquid Inlet/Outlet)	• 3 inch class 150 raised face flange per ANSI B16.5 • 80A at 10K flat face flange per JIS B2238
Lumenside	• 1 inch class 150 raised face flange per ANSI B16.5 • 50A at 10K flat face flange per JIS B2238
Mounting Kit	
A Mounting Kit with 2 cradles and 2 straps is available and sold separately. It will hold the contactor horizontally or vertically.	
Seal Options	
Material	**Applications**
EPDM	General Purpose
Weight (approximate)	
Dry	33 kg (73 lbs)
Liquid full (shellside)	57 kg (125 lbs)
Cartridge only – dry	10 kg (23 lbs)
Shipping weight	44 kg (98 lbs)
Regulatory	
Complies with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.	

Liqui-Cel®
MEMBRANE CONTACTORS

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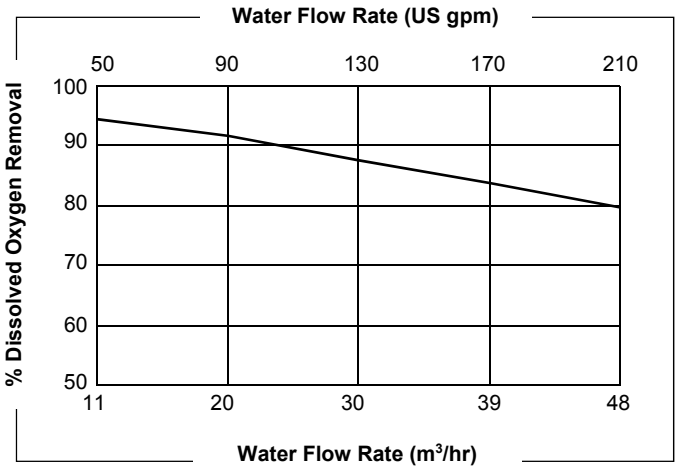

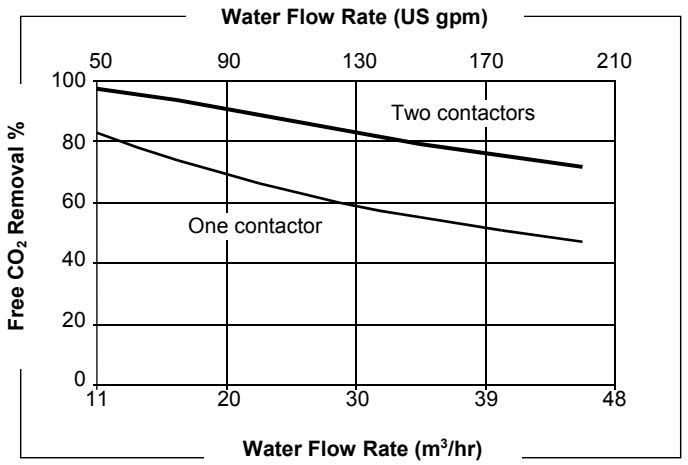

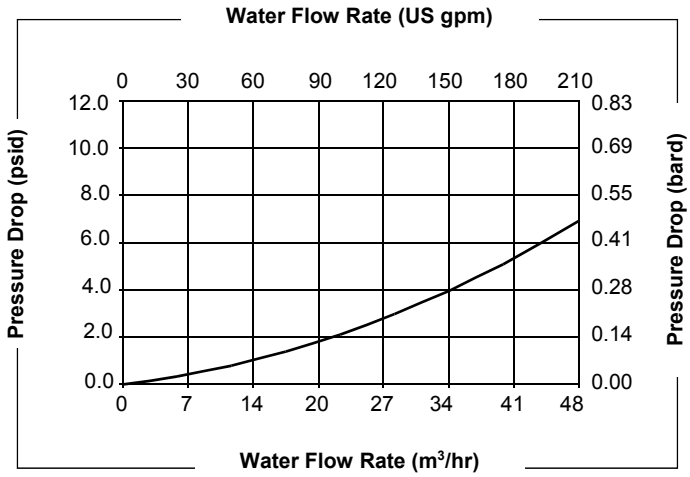

Curves represent nominal values, generated using water at 20°C. Characteristics may change under different operating conditions.

Test condition O_2 Removal: N_2-vacuum combo mode, vacuum: 50 mm Hg N2 sweep: 0.25 scfm at 20°C.

Test condition CO_2 Removal: Air vacuum combo mode, vacuum: 75 mm Hg, air sweep, 1 scfm at 25°C.

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